

DTF *XPRESS*

TRANSFER FILM



100 pcs.



DTF XPRESS

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INSTRUCTIONS

IMPORTANT: Results may vary based on your substrate. We strongly recommend doing your own tests beforehand.

FIRST TIME USE

DTF Xpress is compatible with all TexJet® DTG Printers running **Cadlink Digital Factory Apparel V.10 Polyprint Edition - RIP software**. In order to use the DTF print modes, update your printer driver.

BEFORE PRINTING

Place the **DTF Xpress Antislip Pad** on the platen. Place on top, the **DTF Xpress Transfer Film** with the **matte side facing upwards**. The DTF Xpress Antislip Pad keeps the film flat and steady.

TIP: Alternatively, you can use masking tape to secure the film.

Prepare your design. Through Cadlink RIP software, upload your image. **Set the print mode to DTF transfer** and your image will be automatically mirrored.

NOTE: Once printing has started, **CMYK colors will be printed first, then a white top layer will follow.**

AFTER PRINTING

Once printing has finished, **carefully lift the printed DTF Xpress Transfer Film**.

CAUTION: As inks are not dry, **tilting the film will cause the ink to run**. Keep the printed surface as leveled as possible.

APPLYING DTF XPRESS ADHESIVE POWDER

- Place the printed DTF Xpress Transfer Film **facing upwards** in a sufficiently big container, so it remains flat.
- Apply** the DTF Xpress Adhesive Powder **evenly on the printed film**.
- Shake off** the excess powder.

CAUTION: Do not touch the printed surface when lifting the DTF Xpress Transfer Film.

TIP: The excess powder can be reused.

ACTIVATING DTF XPRESS ADHESIVE POWDER

“Bake” the film to melt the DTF Xpress Adhesive Powder, using an **oven** or **heat press***.

***NOTE:** When using a heat press hover over the film.

TIP: You can transfer the print on a garment later on.

ACTIVATE	OVEN	HEAT PRESS
Temperature	160°C (320°F)	160°C (320°F)
Time	60”	90”

TRANSFERING ON GARMENTS

Place the printed DTF Xpress Transfer Film **in a heat press with the printed side facing downwards**, over a garment. **Cover with a protection paper sheet**.

Follow the table instructions.

Allow 20” for the garment to **cool down**, before peeling the DTF Xpress Transfer Film off.

TRANSFER (HEAT PRESS ONLY)	ACTIVATED WITH OVEN	ACTIVATED WITH HEAT PRESS
Temperature	160°C (320°F)	160°C (320°F)
Time	60”	30”

PRECAUTIONS: Avoid eye and skin contact. Wear eye/face/hand protection. Wear antistatic work clothing.

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