




## FINISHING WITH HOT STAMPING FOILS

ONLY FOR LASER-DARK (NO-CUT) A-FOIL & OKI WHITE TONER PRINTERS



### TRANSFER SETTINGS:

			
B-PAPER TO A-FOIL	<b>155°C / 310°F</b>	<b>90 sec.</b>	2-3 Bar / 29-43.5 psi / <b>medium pressure</b>
TRANSFER TO TEXTILE	<b>155°C / 310°F</b>	<b>5 - 10 sec.</b>	2 Bar / 29 psi / <b>low pressure</b>
<b>HOT STAMPING FOIL</b>	<b>155°C / 310°F</b>	<b>30 - 45 sec.</b>	5 Bar / 72.5 psi / <b>high pressure</b>



### FINISHING WITH HOT STAMPING FOILS:

#### PREPARATION OF THE TRANSFER:

- **Print** your design using **CMYK BLACK** (4-Color-Black\*) & **Press** with B-Paper (See Table above).
- **Separate** the B-Paper from the A-Foil while **HOT**, in a **Slow, Low & Fluid Motion**.
- **Cut** around your transfer to remove the coating frame.

#### TRANSFER TO TEXTILE

- **Place** the transfer on your textile & **press** together (See Table above).
- **Wait** until the **textile has completely cooled down**, BEFORE removing the A-Foil!

#### APPLYING THE HOT STAMPING FOIL

- **Place** the desired sheet of Hot Stamping Foil on your design, cover it with a sheet of **Matt Finish Economy** & **press** together (See Table above).
- **Wait** until the Hot Stamping Foil has **completely cooled down**, BEFORE removing.
- Wash resistant up to 40°C (Cold Wash Cycle).

**TIP:** Use a textile to rub over the finished design to remove left-over HSF particles!

\* 4-Color-Black consists of 100% Cyan, 100% Magenta & 100% Yellow!



**ATTENTION:** We recommend Swing-Away and Pneumatic Presses! It is important to use heavy pressure for the best results!