

## WATERSLIDE HT FOR CANDLES, CERAMIC, GLASS & MORE



### PRINT SETTINGS FOR OKI WHITE TONER PRINTERS

- Paper Setting for A-Paper: Ultra Heavy 2
- Paper Feeding: Multi-Purpose Tray
- Image Mode: mirrored



### PRINT SETTINGS FOR OKI WHITE TONER PRINTERS WITH TRANSFER RIP AND COLOR MAPPING

- Paper Setting: Labels 1
- Paper Feeding: Multi-Purpose Tray
- Image Mode: not mirrored



### PRINT SETTINGS FOR CMYK PRINTERS

- Paper Setting: Labels 1 or similar
- Paper Feeding: Multi-Purpose Tray
- Image Mode: not mirrored



### SETTINGS HEAT PRESS

	AUTOMATIC HEAT PRESS	MANUAL HEAT PRESS
PRESSURE	2 bar / 29 PSI	medium
TEMPERATURE	180°C / 356°F	180°C / 356°F
TIME	15-20 seconds	15-20 seconds



### TRANSFER PROCESS FOR OKI WHITE TONER PRINTERS

- Pre-Heat your press until the lower plate is hot.
- Print the picture in mirror image onto the Laser-Dark (No-Cut) A-Paper.
- Place the Waterslide paper on top of the lower plate and place the A-Paper on the top of it.
- Cover them with a sheet of silicone paper.
- Press together as mentioned above.
- Take the papers carefully from the heat press and let them cool down completely.
- Separate the papers from each other when they are absolutely cold.
- Cut around the transfer as exactly as possible.
- Put the transfer in water for 30 seconds. The paper will roll up.
- Rub it carefully between the fingers in order to remove the transfer foil.
- Now you can position the foil on the desired surface.
- To avoid air bubbles, streak with your fingers or a soft squeegee over the foil.
- Remove leftover water for the best quality.
- Let it dry for 3 hours.



### TRANSFER PROCESS FOR OKI WHITE TONER PRINTERS WITH TRANSFER RIP & COLOR MAPPING

- Choose the Waterslide Profile in TransferRIP and click on „Color Mapping“.
- Activate Color Mapping.
- Switch the position of Black/White with Cyan in the TransferRIP and in the printer.
- Load your design, fill up with white up to 300% and print not mirrored.
- Cut around the picture as exactly as possible.
- Put the transfer in water for 30 seconds. The paper will roll up.
- Rub it carefully between the fingers in order to remove the transfer foil.
- Now you can position the foil on the desired surface.
- To avoid air bubbles, streak with your fingers or a soft squeegee over the foil.
- Remove leftover water for the best quality.
- Let it dry for 3 hours.



### TRANSFER PROCESS FOR CMYK PRINTERS

- Print the non-mirrored design onto the glossy side of the transfer paper.
- Cut around the picture as exactly as possible.
- Put the transfer in water for 30 seconds. The paper will roll up.
- Rub it carefully between the fingers in order to remove the transfer foil.
- Now you can position the foil on the desired surface.
- To avoid air bubbles, streak with your fingers or a soft squeegee over the foil.
- Remove leftover water for the best quality.
- Let it dry for 3 hours.

