



**Transfer Instructions for:
FINISHING with Hot Stamping Foils
ONLY FOR LASER-DARK (NO-CUT) A-FOIL & OKI WHITE TONER PRINTERS**

 TRANSFER SETTINGS:

	°C °F		
B-PAPER TO A-FOIL	155°C / 310°F	90 sec.	2 - 3 Bar / 29 - 43.5 psi / medium pressure
TRANSFER TO TEXTILE	155°C / 310°F	5 - 10 sec.	2 Bar / 29 psi / low pressure
HOT STAMPING FOIL	155°C / 310°F	30 - 45 sec.	5 Bar / 72.5 psi / high pressure

H F FINISHING WITH HOT STAMPING FOILS:

PREPARATION OF THE TRANSFER:

- Print your design using CMYK BLACK(4-Color-Black*) & Press with B-Paper (See Table above).
- Separate the B-Paper from the A-Foil while HOT, in a Slow, Low & Fluid Motion .
- Cut around your transfer to remove the coating frame.

TRANSFER TO TEXTILE

- Place the transfer on your textile & press together (See Table above).
- Wait until the textile has completely cooled down, BEFORE removing the A-Foil!

APPLYING THE HOT STAMPING FOIL

- Place the desired sheet of Hot Stamping Foil on your design, cover it with a sheet of Matt Finish Economy & press together (See Table above).
- Wait until the Hot Stamping Foil has completely cooled down, BEFORE removing.
- Wash resistant up to 40°C (Cold Wash Cycle).

TIP: Use a textile to rub over the finished design to remove left-over HSF particles!

* 4-Color-Black consists of 100% Cyan, 100% Magenta & 100% Yellow!



ATTENTION: We recommend Swing-Away and Pneumatic Presses! It is important to use heavy pressure for the best results!